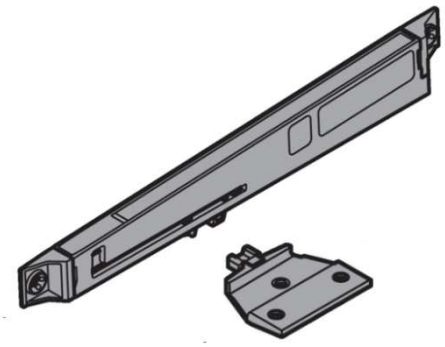
Blum METABOX Blumotion User Guide.



Introduction

Overview

- This package from Solid Setup Plus adds the Blum METABOX Blummotion, to drawers and rollouts in Cabinet Vision.
- **This package works best with the purchase of our Blum METABOX (BLMMBOX) package – sold separately.**
- It provides drilling for the Blumotion mechanism and also for the latch for CNC output.
- It also adds 3d graphics for the Blumotion parts.
- The set is added as a separate part and material for reporting purposes.

Included in This Package

User Created Standards

The Following UCS is provided.

- { DRAWS } -- Blum MBox Blumotion -Adds the Metabox Blumotion.

Room Attribute

The Following Room Attribute is provided:

- Draw MBox Blumotion – True/False

Materials:

Name	Description
Metabox Blumotion Mech	Metabox Blumotion Set #Z70.0320
Metabox Blumotion Latch	Metabox Blumotion Latch

METABOX Blumotion Usage

Room Attribute

To use the METABOX Blumotion in a room, you must first set the room attribute to TRUE

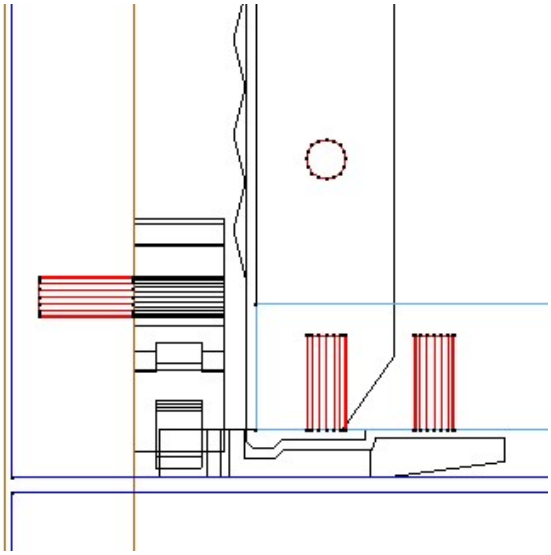
Drawer Back Attribute

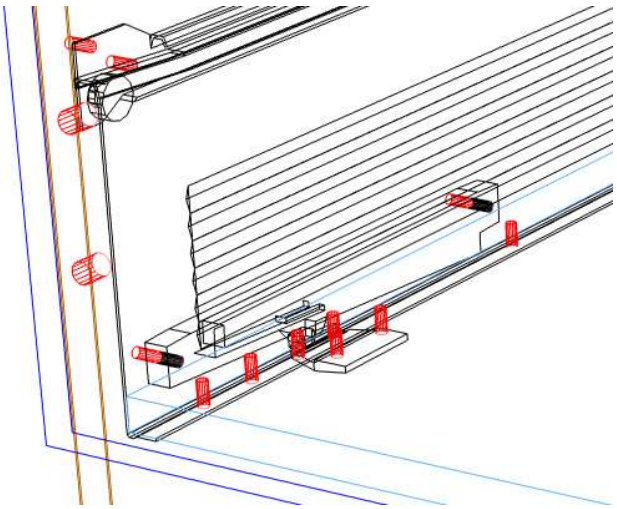
To Edit the METABOX Blumotion in any drawer box or rollout please select the drawer or rollout back to see the following attributes:

MBox Blumotion ?	True
MBox Blumotion Lh?	True
MBox Blumotion Rh?	Auto

:

- MBOX Blumotion ? Turn off/on all Blumotion mechs
- MBOX Blumotion Lh? Turn off/on Left Side Blumotion mech
- MBOX Blumotion Rh? Turn off/on Right Side Blumotion mechs
- (NOTE – Rh Blumotion will automatically turn on if drawer is wider than value set in UCS Public Variable – See Below section)





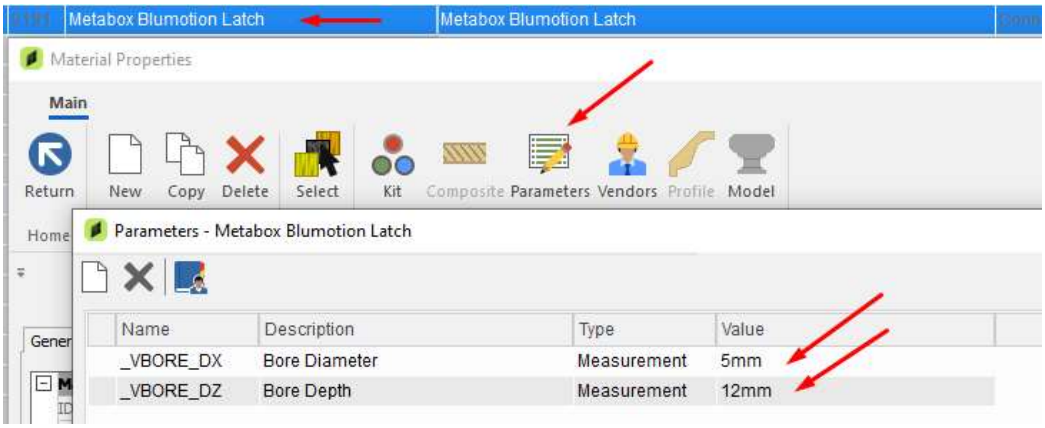
Drilling Setup

Mech and Latch Holes

There are 2 material parameters on both the mech and latch material to set the drilling diameter and depths

In the Material Manager, find the Metabox Blumotion Mech or Latch and right click on it and select properties.

In the Properties click the Parameters Menu and change the hole diameter and depth if required:



UCS Public Variables

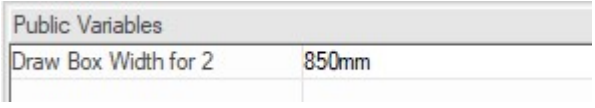
There is 1 Public Variable in the **"{ DRAWS } -- Blum MBox Blumotion "** UCS

- To change these variables go to the Utilities – Edit User Created Standards from the Plan or Elevation views



Then click on the **"{ DRAWS } -- Blum MBox Blumotion "** UCS

- On the top left hand side of the screen you will see the Public Variables:



Draw Box Width for 2 = Width of drawer to receive a RH Blumotion as well as a LH one.

Tools Required

- The drill diameters you choose in the UCS Public Variables above are all required for this package to work. You must have these tool diameters in your tool catalog and in your machine.

Package Exclusions

Some of the items shown in various images contained in this document are not included in the Blum METABOX Blumotion package but come from the Blum METABOX package which is sold separately.

Any other items shown in any images such as cabinet screw holes, benchtop brackets, plastic legs etc are also part of our other packages which are sold separately.

See our website for more detailed information on these packages.