Painters Report - User Guide.

Panel and Board: Paint and Return Report

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10 August, 2017

Default (Job)

Painted 18 A

							SIDE 1						SIDE 2					
Cab	Qty	Description	Length	x	Width	Edges	Side 1	W 1	L 1	W 2	L 2	Side 2	W 1	L 1	W 2	L 2	SQM
1	1	Base Panel	720	x	578	-L--	Full Face					Return	100	200			0.63
2	1	Horizontal Rail (Back)	934	x	80	----	Full Face										0.07
2	1	Horizontal Rail (Front)	934	x	100	-L--	Full Face										0.11
2	1	Adjustable Shelf	932	x	466	-L--	Full Face					Full Face					0.89
2	1	Unfinished Left End	720	x	544	-L--	Full Face					See Dwg					0.90
2	1	Unfinished Right End	720	x	544	---L	Full Face										0.40
2	1	Deck	934	x	544	---L	Full Face										0.52
2	1	Unfinished Back	702	x	934	----	Full Face										0.66
3	1	Base Door(Lh)	717	x	498	WLWL	Full Face					Full Face					0.76
3	1	Base Door(Rh)	717	x	498	WLWL	Full Face					Full Face					0.76
4	1	Draw Front 1	237.67	x	598	WLWL	Full Face					Full Face					0.31
4	1	Draw Front 2	237.67	x	598	WLWL	Full Face					Full Face					0.31
4	1	Draw Front 3	237.67	x	598	WLWL	Full Face					Full Face					0.31
5	1	Wall Panel	600	x	318	WL--	Full Face					Return		150			0.30
6	1	Upper Door(Lh)	597	x	298	WLWL	Full Face					Full Face					0.39
6	1	Upper Door(Rh)	597	x	298	WLWL	Full Face					Full Face					0.39

Totals	Parts	Total SQM
	16	7.72

Introduction

Overview

- **The Painters Report from Solid Setup Plus will produce a list of all parts requiring painting with information for Double/Single sided, Edges to be painted, and also returns. It is for COMBIT Reports only.**
- **The report is activated when a material has the "M_Painted" parameter added to it.**
- **The following parts default as Double Sided:**
- **(SH,AS,FS) Shelves, (PT) Partitions and (BO) Overhead bottoms**
- **The rest will default to single sided unless a Door/ Drawer Front**
- **Doors/Drawer Fronts can be either single or double sided depending on value of material parameter**
- **Doors Drawer fronts will always be painted on all edges.**
- **Other parts edges will ONLY be painted where there is edge banding!**
- **Returns can be activated where required, by the part attributes.**
- **If a diagram is required to describe the painted area, the "See Dwg" option can be used on any parts front or back face, the SQM can then be calculated and entered manually for that face via attribute.**
- **SQM of paint per part, and a Total SQM is provided – per material.**

Included in This Package

User Created Standards

The Following UCS is provided:

- { PAINTED PARTS } – Adds Paint Attributes — Adds Paint Attributes and Parameters to Parts.
- { PAINTED PARTS } – DOR Attributes — Adds Paint Attributes to Applied Doors.

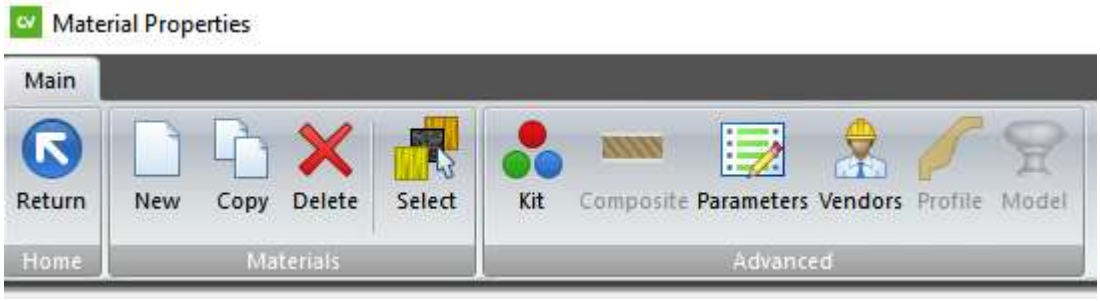
Paint Report

- Solid Setup Painters Report

Material Parameter

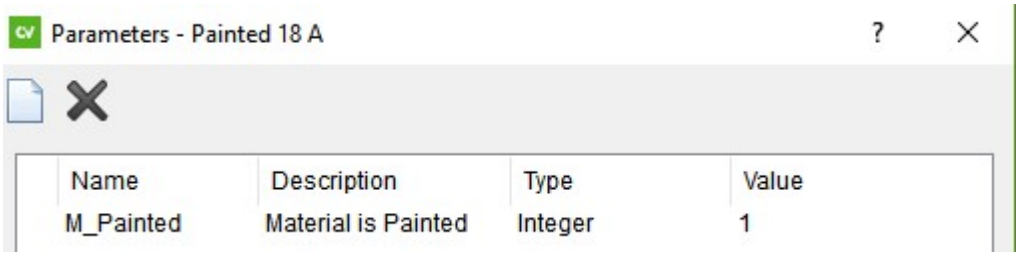
Adding parameter to your existing painted materials.

For Painted Materials,
Select and edit the Painted Material(s)
Press the Parameters button



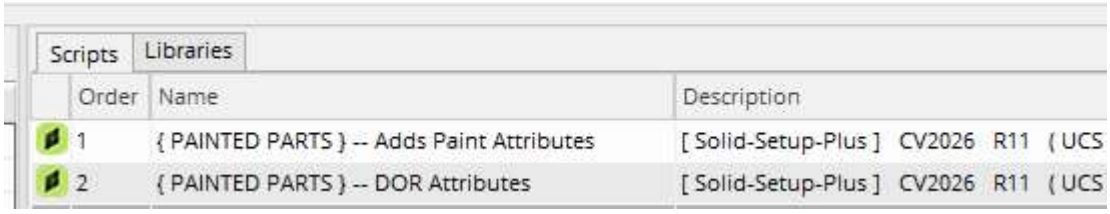
1) Add painted parameter:

Name: **"M_Painted"**
Description **"Material is Painted"**
Type **Integer**
Value **1 will set all Door Slabs and Drawer Front Slabs to be single sided**
Value **2 will set all Door Slabs and Drawer Front Slabs to be double sided**



2) Enable UCS to get Paint and Return Options on Selected Part:

Critical:=> **Move UCSs toward the top of your UCSs**



3) On a selected Part, New paint attributes appear:

Doors and Drawer Fronts do not have attributes. They will always be painted on one side unless the "M_Painted" material parameter equals "2" in which case they will be painted on both sides. Their edges will be painted wherever they have edge banding, as will the cabinet parts.

Cabinet parts will have the following 2 attributes shown, when selected.

Paint Face 1	Full Face
Paint Face 2	.None

For most parts, **"Paint Face 1"** will be defaulted to Full Face and **"Paint Face 2"** will be None.

The Part listed here, will be painted on both sides by default:

AS = Adjustable Shelves
SH = Shelves
FS = Fixed Shelves
PT/S_DIV = Partitions and Dividers
S_VDIVA/S_HDIVA = Cubbies
BO = Upper Bottoms

Paint Face 1	Full Face
Paint Face 2	Full Face

Returns

If **"Paint Face 1"** or **" Paint Face 2"** is changed to **"Returns"** the following attributes will appear:

Paint Face 1	Returns
Paint Face 1 Return L1	.None
Paint Face 1 Return L2	.None
Paint Face 1 Return W1	.None
Paint Face 1 Return W2	.None

There are four returns allowed per face – two for the Length (L1 and L2) and two for the Width (W1 and W2)

Any of the returns can be set to 100mm, 150mm, 200mm, 250mm or 300mm.



See Drawing

If **"Paint Face 1"** or **"Paint Face 2"** is set to **"See Drawing"** the "SQM" attribute will appear allowing you to enter the square meters of paint for that face. A "See Drawing" note will then appear on the report for that part for that face.

Paint Face 1	See Drawing
Paint Face 1 SQM	0.50

4) Select Paint and return report

Panel and Board: Paint and Return Report

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Default (Job)

Painted 18 A

							SIDE 1					SIDE 2					
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Totals	Parts	Total SQM
	16	7.72

Report Details:

Cabinet Number	**CV Cabinet Number**
Quantity of Part	**Qty of Repeated Parts (EG 5 cabinets will give Qty =5)**
Description	**Part Description**
Length	**Length of Part**
Width	**Width of Part**
Edges	**Edges to be painted (wherever there is edgebanding)**
Door Edges	**All Door/Drawer front edges will be painted regardless of banding**
Side1/2	**Full Face, Return or "See Dwg"**
W1	**Return Type 1st Width Edge (100,150 etc)**
L1	**Return Type 1st Length Edge**
W2	**Return Type 2nd Width Edge**
L2	**Return Type 2nd Length Edge**
SQM	**Square Meters of Paint Material Used on Part**

Totals

Number of parts on List
Total SQM of Paint used on Listed Parts (rounded to nearest 1mm)